

Inspection and/or replacement of oil spray nozzle for ROTAX® Engine Type 912 i, 915 i and 916 i (Series)

ATA System: 72-20-00 Sprag clutch

MANDATORY*

1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods in accordance with prevailing legal regulations.

BRP-Rotax GmbH & Co KG cannot accept any responsibility for the quality of work performed in accomplishing requirements of this publication.

1.1) Applicability

All engines of Series 912 iS Sport, 915 iS A, 915 iS C24, 916 iS A and 916 iS C24 are affected if at least one of following criteria applies:

Criterion A) Engine production date and S/N:

These engines have been originally delivered from the factory with the possibility of blockage of the oil spray nozzle:

NOTE: Engine S/Ns from the list below with minimum 200 hours of operation are excluded from this Service Bulletin as cooling of the stator is sufficient.

Engine type	Serial number
912 iS Sport	from S/N 7706003 up to S/N 10008980 inclusive
915 iS A	from S/N 9133860 up to S/N 10008920 inclusive
915 iS C24	from S/N 9153004 up to S/N 10005553 inclusive
916 iS A	from S/N 9150083 up to S/N 10008735 inclusive
916 iS C24	from S/N 10001844 up to S/N 10008667 inclusive

Criterion B) Spare parts:

Further all engines are affected which have been equipped with overhaul kits with engine blocks part no.:

- 893246 OVERHAUL-KIT 912 iS W. ENGINE BLOCK
- 893249 OVERHAUL-KIT 915 iS W. ENGINE BLOCK

during engine repair, maintenance or general overhaul, delivered as spare parts from January 1st, 2022 up to October 31st, 2024 included.

For complete instructions and compliance to this Service Bulletin refer to latest Service Bulletin SB-912 i-016 / SB-915 i-016 / SB-916 i-006, section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type UL / iS (Series).

Section 3) Accomplishment: In addition: persons with adequate type-specific training.

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SERVICE BULLETIN

Symbols used For meaning of the symbols used in this document, see chapter >Safety< of the latest Operators Manual (OM) for the respective engine type.

Translation into other languages might be performed in the course of language localization but does not lie within ROTAX' scope of responsibility.

In any case the original text in English language and the metric units are authoritative.